

CELL :- Tensioner

CELL NAME:- Tensioner

MACHINE / STAGE :- SPM Machine

OPERATION :- Facing & Tapping

**KAIZEN THEME :-**  
 To eliminate speed loss

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:- **BEFORE**



**IDEA :-**Location to be changed

**COUNTERMEASURE:-**  
 Provided a side clamp at sensor gripping area . .

**AFTER**



<b>BENCHMARK</b>	50 min
<b>TARGET</b>	10 min
<b>KAIZEN START</b>	15/10/2016
<b>KAIZEN FINISH</b>	17/10/2016

**TEAM MEMBERS :-**  
 Pratap Lakhan

- BENEFITS :-**
1. Improvement in quality
  2. Moral Increase
  3. Rework Cost reduction
  4. Increased productivity.

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :-**

- WHY 1:-** To eliminate speed loss  
**ANS 1:-** m/c generate alarm many time  
**ANS 2:-** due to sensor was lose .  
**ANS 3:-** sensor was mount on bowl feeder .

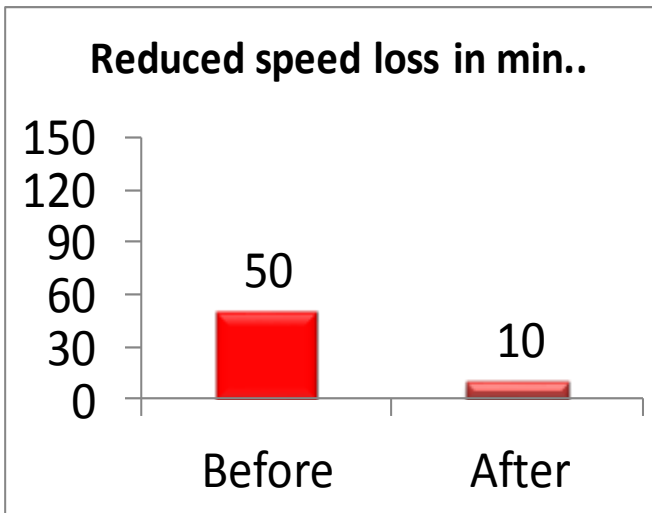
**ROOT CAUSE :-**Wrong location

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

**RESULT :-**



**WHAT TO DO :-** IR- reversible

**HOW TO DO :-** N/A

**FREQUENCY :-** N/A

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0.0	0.0	

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				